

SPECIALLY DESIGNED FOR ELECTRICAL DISCHARGE MACHINING

- Quick assembly
- Simple cleaning mechanism
- Large capacity
- Numerous accessories



Clamp
With clamping key and clamping screw, aluminium bronze body, aluminium swivel shoe, steel arm and screw.

Piccolo EDM	Clamping Force	Reach	Clamping Height	Torque	Ref.
Short arm	6000 N.	54	-15 to 58 mm	30 N.m	07-022
Long arm	4000 N.	100	- 40 to 90 mm		07-023

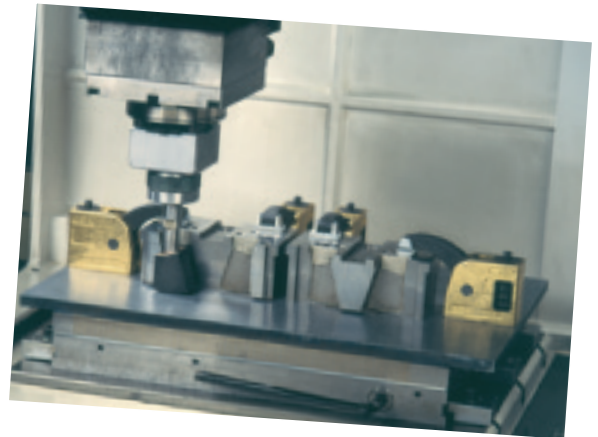


Riser block and accessories are identical to those of the standard Piccolo.

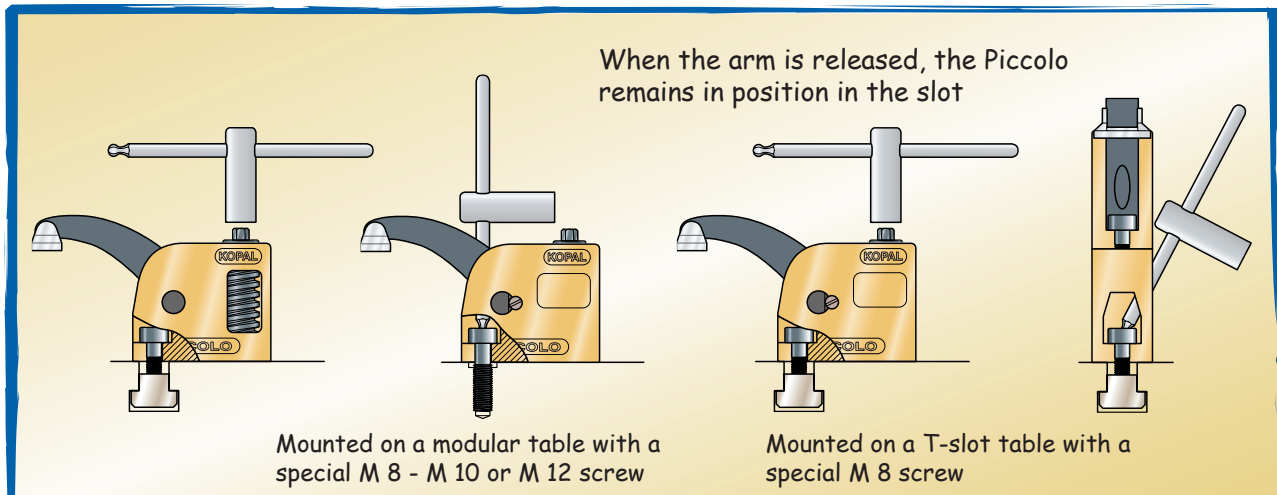
The only rapid clamp specially designed for electrical discharge machining



The body has a large opening to ensure the free flow of fluid. The operating mechanism is designed to avoid jamming. The clamp can be removed quickly without a tool, thus simplifying clamp cleaning operations.



ASSEMBLY OF STANDARD AND EDM PICCOLO MODELS



Clamp

With clamping key and clamping screw, aluminium bronze body, aluminium swivel shoe, steel arm and screw

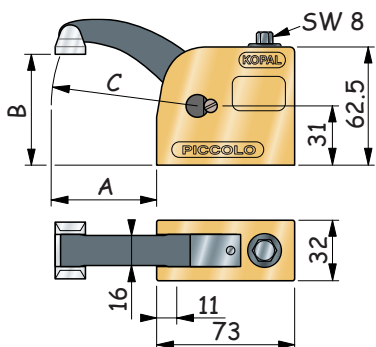


Piccolo	Clamping Force	Reach	Clamping Height	Torque	Ref.
Short arm	6500 N.	54	-15 to 58 mm	30 N.m	07-020
Long arm	4200 N.	100	-40 to 90 mm		07-025

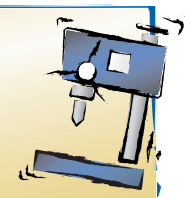
Nickel-plated clamping key (standard) 07-180

*Powerful clamping
Compact
Numerous accessories*

Use :
T-slot tables
Modular tables



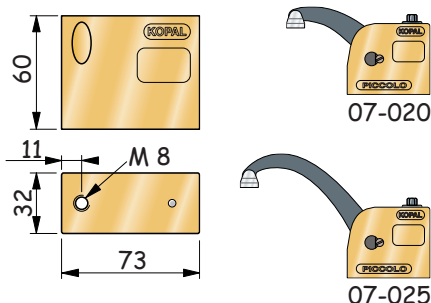
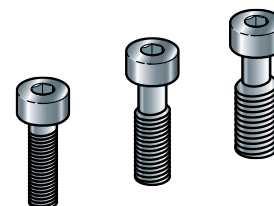
Particularly in drilling applications, you will appreciate the practicality of a clamp that provides exceptional power for such a compact size.



Piccolo	A	B	C
07-020	54	-15 to 58	R 76
07-025	100	-40 to 90	R 122

Piccolo fittings

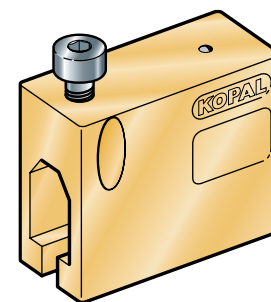
Clamping screws	Ref.
M 8 x 30 mm (standard)	07-720
M 10 x 35 mm	07-730
M 12 x 35 mm	07-735



Aluminium riser block 07-030

These 60 mm riser blocks can be stacked in order to clamp very high workpieces.

Supplied with clamping screw

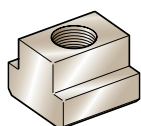


Piccolo Boxed set	Clamping Force	Reach	Clamping Height	Ref.
Short arm (* with a riser block)	6500 N.	54	0 to 118 mm	07-100

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T-nuts for T-slots M8



Ref.	Ref.	Ref.	Ref.	Ref.
10 mm	12 mm	14 mm	16 mm	18 mm
90-050	90-055	90-060	90-065	90-070