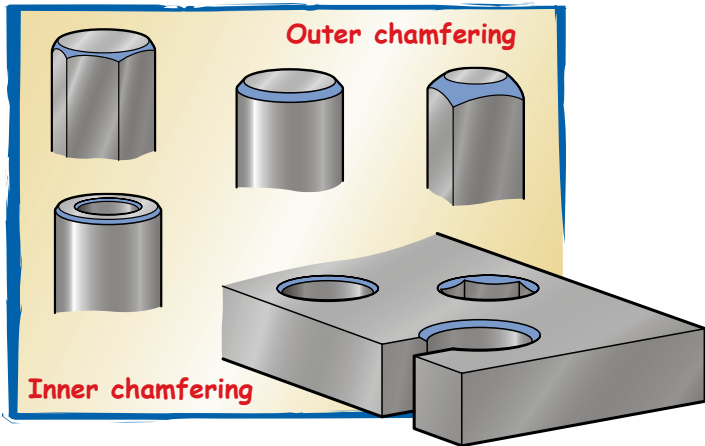


KOPAL PRESENTATION CHAMFERING TOOLS



Chamfering devices mainly for drills

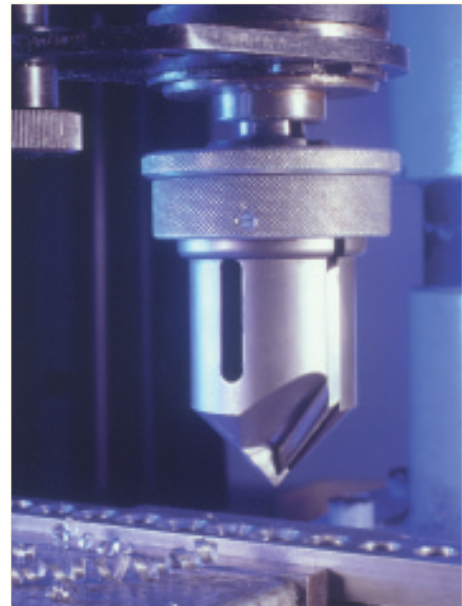
KOPAL System ®

These tools make it possible to perform very high quality concentric chamfering very quickly and without any risk of cutting into the work-piece.

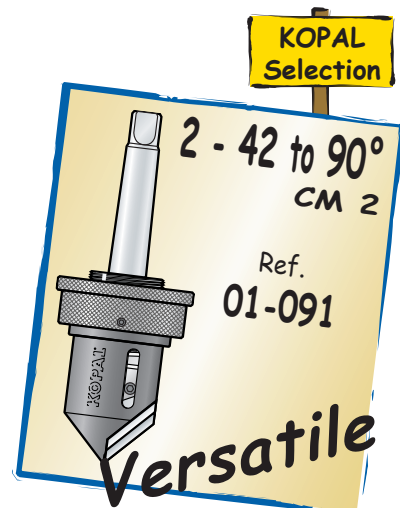
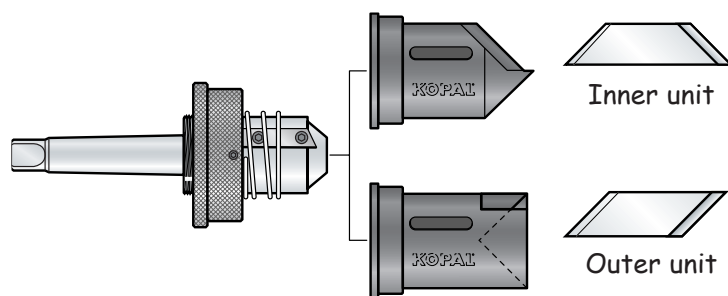
The controlled machining torque means the workpiece or vice can be hand-held, even for large chamfers.

If you can see one of the chamfers that you carry out in the above illustration, you will find this tool very useful.

*Concentric chamfer
Excellent surface quality
Controlled machining torque
No risk of cutting into the workpiece*

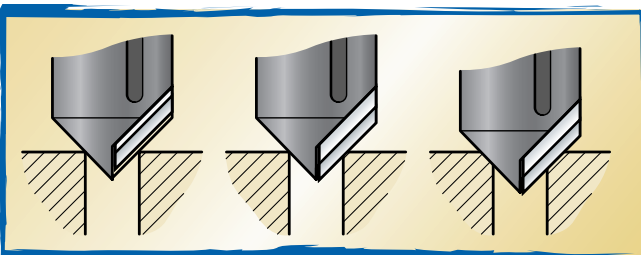


The unit is made up of a body with attachment, a movable cone that ensures the centring of the workpiece, an HSS blade and a nut/lock nut set to adjust blade protrusion.



Functioning

When the spindle is lowered, the pilot cone centres the workpiece, retracts and allows the blade to come out.



Usage advice

● **Recommended cutting speed**
between 10 and 20 m/min.

● **Lubrication**

Lubricate with cutting fluid or soluble oil to ensure long life for the blade's cutting edge and slow down erosion of the pilot cone.